

Abstract

The invention relates to a method for controlling a blister packaging machine during which a bottom film provided with a recess is, inside or in front of a sealing station, brought together with a top film and is guided through the sealing station at a constant speed of conveyance. A sealing roll, whose temperature can be controlled, is provided inside the sealing station and serves to seal the top film onto the bottom film. The speed of conveyance can be preselected in an at least indirect manner. When selecting a modified set value of the conveyance speed, the temperature of the sealing roll and the speed of conveyance are modified according to a predetermined characteristic curve until the predetermined set value of the speed of conveyance is reached.